

MIZORAMA HANDLOOM HMATHLIR

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Industry Meichher January-March,2019 chhuakah khan 'HANDLOOM HI' tih thupui ka rawn ziaak tawh a, Mizoram a Handloom, a bik takin, Fly Shuttle Loom kan hman \an kum 1961 te, Barua Loom kan hman \an kum 1963 te ka rawn tarlang tawh a.

1982 kum vel a\angin Burma Loom (Zo-Loom) hman \an a ni a. Mizoramah chuan Fly Shuttle Loom (India Loom) leh Loin Loom (Mizo Thembu) te an nih chu.

"MIZORAM HANDLOOM HMATHLIR" tih hi eng emaw hunlai a\ang tawh khan ka ngaihtuahna luahtu a nih avangin, hei hi chu engti kawngzawng talin emaw, Mizoram chhunga handloom hmanga eizawng mekte tan ka la auchhuahpui ang, ka lo tih chu, remchang takin tun hunah, au chhuahna hun ka hmu ta hi, ka lawm tak zet a ni.

MIZORAM PUANTAHTU-TE TIH THEIH CHIN :

A chungka ka han tarlan tak khawl; Fly Shuttle Frame Loom, Zo-Loom leh Loin Loom te hmanga kan tih theih chin chu kan hretlang \heuh awm e, chungte chu;

- 1) Mizo Puan Plain
- 2) Mizo Puan zeh(Decorated clothes)
- 3) Purdah (Curtain clothes)

Heng ka han tarlan bak hi chu puan chi hrang hrang dehchhuah lamah hian kan \hang ta em em lo va. Puanzeh chi hrang hrang hmangin handicraft lamah tlema hmasawn hret hretin, thildangah kan chan hlawm, Chungte chu;

- 1) Vest Coat
- 2) Shawl
- 3) Bag, etc.

A chungka ka han tarlan bak hi chu, han kal thupui a, chi dang / hrang tah chungchangah, kan hmanraw hmanin a zir chiah loh vang te pawh a ni ang, heng bak hi chu tih tur kan hre ta vak lo niin a lang a. Hei tak hi a ni, ka rilru luahtu leh han sawi hawn ka chak em em tak chu ni.

Tin, Mizoram a handloom hmanga puantah \hinte hian la (yarn) kan hman \hin pawh hi a ngai hi kan hmang rei ta hle mai. Mizoram puantahtute puan dehchhuah atan a la \ha hrih pawh a ni ang.

Hun lo inher tur hian, kan ni tin mamawh (puan chi hrang hrang) tahchhuah ve duhna lian tak hi, hnaivai takah a rawn herchhuahpui thut thei reng tawh, tih erawh chu a lang reng tawhin ka hria. Amaherawhchu, kawhhuhtu kan mamawh a, Puantah tu ten kan tuihalna ti

reh a, hmasawna lamtluang zawhpuitu kan mamawh tawh, tih pawh hre pha lo khawpa a ngaia kan su tlut tlut hi ning ve fe fe chu kan awm ka ring a ni.

ENGTIN NGE KAN TIH TAK ANG LE?

India ramah hian handloom-in a huamchin hi a zau em em a, tuna kan lo tih ve te hi chu, a \an tir ang chauh kan la ni awm e. Kan product-te hi a in-ang \hup \hup a, tah pan deuh, tla \ha deuh, finished product tawp deuh leh \ha deuh te a ni deuh ber e.

Hmasawn theihna tur khawl lamah pawh kan nei, tih hi han sawi hmasa phawt teh ang. Ka han sawi duh chu handloom khawl \henkhat te han tarlang ila:

- 1) Toweling Fabric Tahna (Loose Reed Motion) Machine
- 2) Thosilen Tahna (Fast Reed & Let off Motion Machine)
- 3) Gauze Loom (Pan tuamna(Gauze) tahna)
- 4) Silk Loom (Silk tahna Loom)

Heng a chung a tarlan tahna khawl te hi man tlawm te te an ni a, a khawl awmdan kan hriatthiam turin i han sawifiah dawn teh ang.

1) TOWELING TAHNA KHAWL: Towel tahna khawl tihna a ni mai a, a puantah khawl hi Fly Shuttle Frame Loom hmang tho si hian, Sley bawr bik hian danglamna a nei a, hei hi siamtir emaw, phaiah a siamtute (manufacturer)-ah order theih a ni.

Tin, Reed pawh a bikin a nei a, Heald (hnahchawi) pawh a bik a nei bawk.

Puanbanna (warping drum) ah hian a ban dan chi dang a ban tur a ni a, a technique bik liau liau a awm a, hei hi thil har lo tak, Mizoten kan thiam ve theih a ni.

La (yarn); Towel tah dawn hian La (yarn) a hman tlangpui chu 2/40s Cotton, 2/30s Cotton, 2/20s Cotton yarn a hmang ber. Rawng thlak (dyed yarn) hman tur a ni

2) THOSILEN TAHNA: He khawl pawh hi khawlbik nei a ni a, Flange system (let –off & take-up) machine attached a ni. Hei pawh hi man tlawm te tein lei theih a ni.

A LA (YARN) HMAN: 2/60s, 2/80s Cotton & Nylon hman a ni deuh ber. Heng Count (la lenzawng sawina) ka han tarlan hi la sin lam sawina a ni a. Thosilen tah dawn chuan la sin hman a ni deuh ber a. Tin, la inkawp eg. Cotton & Nylon inkawp (blended) pawh hman theih a ni. Cotton hlang emaw Nylon, Polyester pawhin a hman theih a ni.

3) GAUZE LOOM (pan tuamna chi tahna): Hei pawh hi khawl mawl te a ni a, amaherawhchu khawl bik nei a ni. A man pawh tlawm te a ni.

La (yarn) a hman hi, la herh fip vak lo (loose twisted) a ni a, bleached (tihvar sa) hman a ni deuh ber. An la hman chu 2/40s cotton, 2/30s cotton, 2/20s cotton bleached yarn hman tur a ni.

Tah zawh tawh hnuah tih thianghlimna treatment a ngai a, chu chu (sterilization treatment) an ti a, hei pawh hi system mawl tak a ni.

Heng ka han tarlan zawng zawngah te hian kal ve a hun tawh hle mai.

4) SILK LOOM: Kan Fly Shuttle Loom (India loom) ah hian, tlem ti danglamin, Reed leh Hnahchawi ah a bika duhtui a ngai a. Tin, Jacquard Machine hmangin design kan tahchhuak chur chur thei.

LA (YARN): Kan sawi tawh angin, silk tahna tih takah silk la sin te te, a \hen chu art silk (silk lem) nen kawpin mawi takin a tah theih. A ban dan, leh a khawl hmu duh chuan; Sericulture Office- ah zawt fiahin, an silk tahna hmunah en theihin a awm.

Design siamtu khawl (jacquard machine) nena tah kan hmuh duh chuan Pi |anpuii (Asst. Professor) Rtd., Tlangnuam hnenah hmuh theih reng a ni e.

Hmasawna hi hmathlir a \hat loh chuan a awm thei lo va, chuvangin “**MIZORAM HANDLOOM HMATHLIR**” hi lo chhhia la, hmalak \an han tum teh ule.

Industry Meichher

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